CLAIM AMENDMENTS

The attached listing of claims, which includes all claim amendments, replaces the previously pending list of claims:

1. (Currently Amended) A method of making a jewelry ring~~article~~ which comprises:

providing an annular finger ring made of a hard material consisting essentially of tungsten carbide, with the annular ring having at least one external facet and defining an aperture configured and dimensioned to receive a person's finger; and

grinding the at least one external facet to a predetermined shape to provide a pleasing appearance to the jewelry ring~~article~~, with the hard material being long wearing and virtually indestructible during use of the jewelry ring~~article~~.

2. (Currently Amended) The method of claim 1, which further comprises providing additional facets or one or more different finishes to the finger ring ~~member~~ to provide unique reflection characteristics to the jewelry ring~~article~~.

3. (Currently Amended) The method of claim 1, which further comprises highly polishing the at least one external facet of the annular ring to a luster that is maintained for life of the jewelry ring~~article~~ and does not require re-polishing.

4. (Currently Amended) The method of claim 1, which further comprises shaping~~grinding~~ a first frusto-conically shaped facet extending around the outer circumference of the ring, and forming a first outer facet of the ring proximate a first axial extremity thereof; shaping~~grinding~~ a second frusto-conically shaped facet extending around the outer circumference of the ring, and forming a second outer facet of the ring proximate a second axial extremity thereof opposite the first axial extremity, with the first and second outer facets positioned adjacent the external facet and on opposite sides thereof.

5. (Currently Amended) The method of claim 4, wherein the first and second facets are formed~~ground~~ to have surface angles each within the range of from 1 to 40 degrees relative to the axis of symmetry of the ring and are polished to a mirror finish.

OK to Enter E.C. 6/10/05